

LAMINIX A32

Thermal Laminator



Ba11



User Manual

Designed For Excellence.

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Thank you for choosing the **LAMINIX A32 Thermal Laminator**. Please read this user manual carefully before operation and keep it for future reference.

NOTE :

- *Operate the machine with dry hands only.*
- *Allow the machine to preheat before laminating.*
- *Do not insert metal objects or foreign materials into the machine.*
- *Do not pull the pouch while laminating.*
- Please do not attempt to disassemble this product yourself, as it will result in voiding the warranty. For expert assistance, please contact our support team at 84400 45005 or feedback@iball.co.in

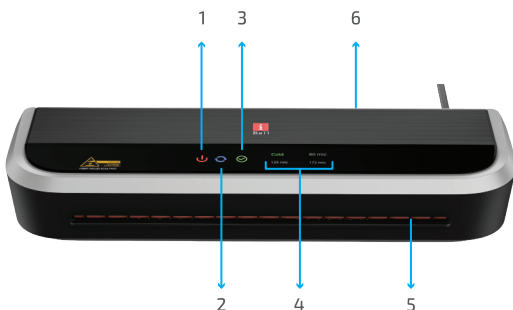
To review our complete warranty terms and conditions, please click the link below

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To find your nearest authorized service center, please click the link below

[Find a Service Center](#)

Product Description :



1. Power Button
2. Reverse Button
3. Mode Button
4. LED Indicator
5. Sheet Entrance
6. Sheet Exit

How to Use: :

- Place the laminator on a flat and stable surface.
- Ensure there is sufficient space around the machine and keep the surrounding area clear.
- Plug the power cord into a power socket and switch on the laminator.

- Press the Power button to turn on the laminator. The Power LED will glow red, and the Mode button LED will glow green. By default, the laminator starts in Cold mode.

- Press the Mode button once to switch to the desired laminating mode:

- Cold
- 80 Mic
- 125 Mic
- 175 Mic

Note : *The corresponding green LED will blink to indicate the selected mode.*

- The selected mode LED indicator will flash while the machine is preparing.

- When the LED indicator stops flashing and glows steadily, the laminator is ready for use.

- Place the document inside a laminating pouch.

- Insert the pouch into the laminator from the sealed side .

- Allow the pouch to pass through the machine automatically. Do not pull or force the pouch during laminating.

- Remove the laminated document from the exit slot and place it on a flat surface to cool.

Cold Lamination :

1. Ensure the laminator is cool before using Cold Mode.
2. If you have just completed hot lamination, allow the machine to cool down completely.
3. Press the Mode button and select Cold mode.
4. Wait until the Cold mode green LED glows steadily.
5. Place the document inside the cold laminating pouch.
6. Insert the pouch into the laminator and allow it to pass through automatically.
7. Remove the laminated document from the exit slot.

Hot Lamination :

1. Press the Mode button to select the desired pouch thickness (**80 Mic, 125 Mic, or 175 Mic**).
2. The corresponding LED indicator will flash while the laminator is heating.
3. Wait until the selected mode green LED stops flashing and glows steadily.
4. Place the document inside the laminating pouch.
5. Insert the laminating pouch into the machine.
6. Allow the pouch to pass through the laminator automatically.

Laminating Speed :

- 80 Mic: Up to 500 mm/min

- 125 Mic: Up to 420 mm/min
- 175 Mic: Up to 260 mm/min

Note: *The laminator takes below 1 minute to become ready after power-on.*

Jam Release Function :

1. If a pouch becomes jammed, press the Reverse button. The blue LED will glow.
2. The laminator will automatically pull the pouch out.

Auto Power-Off :

1. To save energy, the laminator automatically turns off after 60 minutes of inactivity.
2. The LED indicators will flash for 1 minute before the machine shuts down.
3. To continue using the laminator, press the Mode button. The machine will restart automatically.

Maintenance :

- Switch off and unplug the laminator after use.
- Allow the machine to cool completely before cleaning or storing.
- Ensure laminating pouches are clean and free from dust before use.
- Use the laminator in a dry environment only

Troubleshooting :

PROBLEM/ TROUBLE	POSSIBLE CAUSE	SOLUTION
No control panel illumination	Machine not switched on	Switch on machine at rear next to plug inlet and at the wall socket
Pouch does not completely seal the item	Item maybe too thick to laminate	Check pass through thickness is correctly selected and pass through again
	Temperature maybe incorrect	Check pouch thickness is correctly selected and pass through again
Pouch has waves or bubbles	Temperature setting maybe incorrect	Check pouch thickness is correctly selected and pass through again
Pouch is lost in the machine	Pouch is jammed	Press reverse button the laminating pouch film will be pulled out automatically
jamming	Pouch is jammed	
	Pouch was used 'open end' first	
	Pouch was not centered on entry	
	Pouch was not straight upon entry	
	Empty pouch was used	

Tips for Best Laminating Results :

For optimal laminating performance, follow these recommendations:

- Ensure the laminating pouch is clean and free from dust, dirt, or wrinkles before use.
- Place the document in the center of the pouch and feed it straight into the laminator to prevent misalignment.
- Use a better-quality laminating pouch.

Features :

- Multi-Size Support (A3/A4/A5/A6)
- 80–175 Micron Compatibility
- Quad Roller
- Touch Control
- Instant Warm-Up
- Anti Jam Technology
- High Speed 500mm/min
- Max 1mm Thickness
- Bubble & Wrinkle Free
- Supports Cold Lamination
- Auto Shut Down*
- Overheat NTC Protection
- LED Status Indicator

**When not in use more than 60 mins*

Specification :

Model	: iBall LAMINIX A32
Max. Power Consumption	: 1700W
Max. Laminating Width	: 330mm
Max. Lamination Thickness	: 1mm
Max. Paper Thickness	: 0.5mm
Min-Max. Pouch Thickness	: 80-175 Microns
Lamination Type	: Thermal Pouch

Max. Laminating Speed	: 500mm/min
Heating System	: Quartz Tube
Min-Max Temperature	
Controller	: 120-130°C
No. of Rollers	: 4nos.
Roller Diameter	: 18mm
Warm-up Time	: Less than 1 min
Supported Paper Sizes	: A3/A4/A5/A6
Cable Length	: 1.2m
Product Dimension	: 48 x 13 x 6.5 cm (W x D x H)
Net.Weight	: 3.1kg

Package Contents :

Laminator	: 1 U
QR Code Guide	: 1 U



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